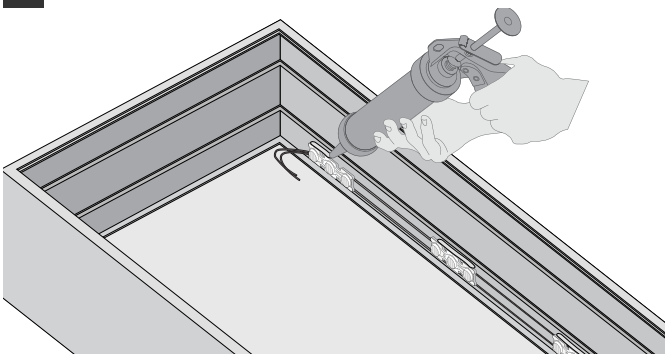# Installation Guide
Blade/Blade Plus

WARNING: Risk of electrical shock. Please read these instructions completely and carefully. Disconnect power before servicing or installing product.
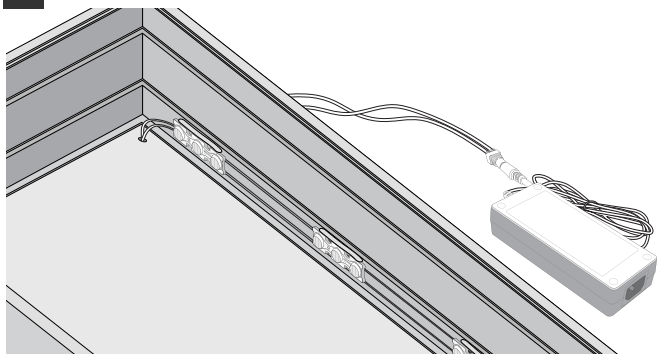
1 Ensure the inside of your channel letter or sign box is clean and free of debris. For best illumination ensure the inside of the box is white (matte finish preferred).
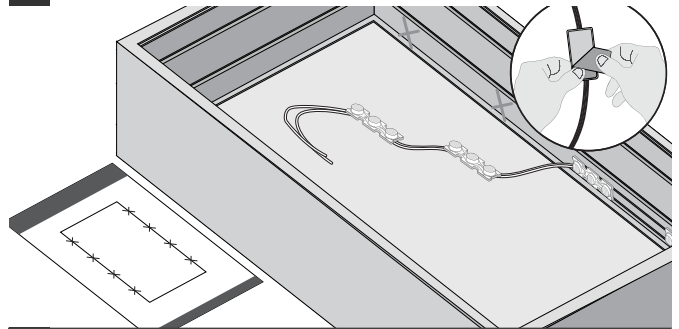
2 Using supplied LED layout, remove tape from module and press in place. For best illumination, install modules two-thirds of the way towards the back of the box for single sided signs and centralised for double-sided signs

3 Secure LEDs by gluing modules in place.

4 Drill a suitably sized hole out the back of the sign for connection to DC power supply.

5 Connect modules from the sign to power supply, making sure to not exceed the maximum modules per series. Exceeding the max series will lead to voltage drop and uneven illumination.

BOUNCE LED